

(भारी उद्योग मंत्रालय के अधीन भारत सरकार उपक्रम) कंजिकोड पश्चिम - ६७८, ६२३, पालक्काड, केरल, भारत

TEL: (0491)2566127-130, 2567127,2567596,2566132 GST: 32AAACL4212G1Z6, CIN: U29299RJ1964GOI001174



(A Govt.of India Enterprise Under Ministry of Heavy Industries)
Kanjikode West – 678 623, Palakkad, Kerala, India
E-mail: commercial@ilpgt.com, contact@ilpgt.com
GeM Seller ID: E5FF200001308318, Web: www.ilpgt.com

# PROCUREMENT DEPARTMENT ANCILLARY DEVELOPMENT DEPT E- TENDERING

Tender Number	Tender Date
ILP/SC2/ADP127/49 TE-2194	18/01/2025
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To/		•		
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· · · · · · · · · · · · · · · · · · ·				
Dear Sir(s)		•		

Bid are invited through online E-procurement mode for manufacturing and supply of **POWER CYLINDER** ASSY from developed and approved vendors of ILP.

l. [o	Description	Drawing No.	Qty(nos)	Material
•	PCLT 10 X 16 (CU PROHIBITION)	0800039-300001	03(Nos.)	AS PER DRAWING

Date of Publishing	18/01/2025
documents	18/01/2025 Website – www.ilpgt.com and https://etenders.gov.in/eprocure/app
Last date of download of tender documents	24/01/2025
Due date and time of Tender Submission	24/01/2025
Date & time of price bid opening	25/01/2025 Interested bidders can choose to attend.



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# CRITICAL DATE SHEET

### **Bid Submission:**

Published Date	18/01/2025
Bid Document Download / Sale Start Date	18/01/2025
Clarification Start Date	NA
Clarification End Date	NA
Pre bid meeting	NA
Bid Submission Start Date	18/01/2025
Bid Submission End Date	24/01/2025
Bid Opening Date	25/01/2025
·	

Bidders are advised to visit this website regularly to keep themselves updated as any change/ modification in the tender will be intimated through this website only.

Bids shall be submitted online only at https://etenders.gov.in/eprocure/app.

Tenderer/Contractor are advised to follow the instructions "Instructions To Bidder for Online Bid Submission" provided in the Annexure "III" for online submission of bids - .

Bid documents may be scanned with 100 dpi with black and white option which helps in reducing size of the scanned document.

The Hard Copy of original instruments in respect of cost of tender document, earnest money must be delivered to the \_\_\_\_\_\_ on or before bid opening date/time as mentioned in critical date sheet. Tenderer shall likely to be liable for legal action for non-submission of original payment instrument like DD, etc., against the submitted bid. The Demand Draft attached/submitted for tender fee shall be non refundable.

Bids will be opened as per date/time in the tender Critical Date Sheet.



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Γ	EMD	A 1' 11 / NT / W 17
	LIND	Applicable / Not applicable
	·	ICam Part A
-		If applicable Amount Rs
		DD only in favour of Instrumentation Limited, payable
		at Palakkad.
		Bidders who are registered with the Central Purchase
		Organization, SSI Units registered under single point
		registration scheme of National Small Industries
		Corporation (NSIC) are exempted from EMD.
	Tender cost	Applicable / Not applicable
		If applicable Amount Rs including GST (Rs
		including GST for collection by post)
		By DD in favour of Instrumentation Limited, payable
		at Palakkad
		Bidders who are registered with the Central Purchase
		Organization, SSI Units registered under single point
		registration scheme of National Small Industries
		Corporation (NSIC) are exempted from Tender Fee.
	Eligibility	As per tender documents.
	Bid <b>Validity</b>	120 days
	Type of Bid	Two part bid

## **Eligibility** Criterion:

- 1. The vendor should be manufacturer of Power Cylinder Assy. For this they should provide FIRM REGISTRATION CERTIFICATE.
- 2. Vendor should submit proven track record for manufacturing and supply of similar items in the form of purchase order copies along with the copy of delivery challan.
- 3. The bidder should have a minimum average turnover of 15 lacks per annum for last two years.
- 4. Vendor/Bidder to indicate details of purchase order and last supply of similar kind of item to any VALVE OEM's/PSU's
- 5. The Bidder/Supplier will be evaluated/audited by Instrumentation team to ascertain the bidder facilities, capacity and potential to develop and supply the tendered item, failing to which the technical bid submitted by bidder/supplier will be liable for technical rejection.
- 6. Firms/OEM's that are black listed / suspended /restricted by Government of INDIA or its agencies are not eligible to participate.

### Technical information

- 1. 1. The above items are to be manufactured as per material specified and as per drawing QAP[Ref no:-PC/ILPQC/STD] as mentioned.
- 2. These items are to be supplied as per drawing. Necessary material test certificates from NABL Affiliated laboratory and TC are to be submitted along with the supplies.
- 3. Bidder / Vendor should ensure the supplies as per latest specification/drawing revision. Material deviation will not be accepted.
- 4. Dimension inspection report certified by the supplier shall be given to the ILP before Supplies.
- 5. The vendor code, item code etc should be inscribed or tagged to the items.
- 6. Pre inspection at your works will be carried out by our ILP QC.



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### Techno commercial should contains

- 1. Firm registration certificate
- 2. Confirmation to commercial terms
- 3. ISO certificate
- 4. Company profile with machineries and all equipments
- 5. List of customers
- 6. Any copies of approval
- 7. MSME Status
- 8. Proven track record of supplying the items with a copy of delivery challan.
- 9. Proof of average turn over as mentioned in eligibility criteria.

### Commercial Terms

- 1. Payment Terms: The payment will be made 45 days after receipt and acceptance of the material. For MSME vendors, the payment will be released as per provisions of MSME Act. The number of days will be counted after receipt and acceptance of material.
- 2. In case the delivery schedule is not maintained as per terms and conditions of the purchase order, then ILP reserves the right to cancel the order and resort to risk purchase at the cost of the vendor.
- 3. The item should be guaranteed for a period of 18 months from the date of acceptance, against material / manufacturing defects. Any rejection found during the usage of the item due to above defects, with in the period, the item should be replaced / reworked by the vendor, free of cost, at ILP/site of installation.
- 4. Delivery terms: Free delivery at ILP stores. The cost of Freight, Packing, and Forwarding & Insurance will be borne by the vendor.
- 5. Delivery is the essence of this tender. Delivery required is 8 weeks time after release of purchase order.
- 6. LD clause is applicable for delayed delivery @ 0.5% per week subject to the maximum 5% of order value.
- 7. Bidders are advised to quote their lowest bid in the first instant itself.

# Submission of Tender

# The tender shall be submitted online in two part bid ie technical bid and price bid.

All the pages of bid being submitted must be signed and sequentially numbered by the bidder irrespective of nature of content of the documents before uploading as token of acceptance of all terms and conditions.

The offers submitted by Telegram/Fax/email/hardcopy shall not be considered . No correspondence will be entertained in this matter.



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## PRICE BID

1 Address for Communication

: The AGM (Proc)
Ancillary Development Department
Instrumentation LTD.,
Kanjikode West,
Palakkad – 678 623, Kerala State.
Ph-0491-2569166/2569590

- 2. E-mail: ad@ilpgt.com, manikkam@ilpgt.com, vishnuk@ilpgt.com
- 3. Prices should be mentioned in Price Bid format (BOQ\_XXXX.xls) provided on the portal .
- 4. The tender is being issued with no financial commitment and purchaser reserves the right to change or vary any part thereof at any stage. Purchaser also reserves the right to withdraw the tender should it be so necessary at any stage.
- 5. Please mention GST number in your quotation.
- 6. All provisions of the General Terms and conditions (Annexure -1) will be applicable, except those mentioned specifically in the tender.
- 7. ILP reserves its right to go for reverse auction bidding with all bidders and for this separate notification will be sent to the bidders who participate in the tender and bid found valid.
- 8. All the approved vendors of IL Palakkad are required to participate in the bid.
- 9. All the vendors are advised to quote competitive rates because in the tender, if reverse auction (RA) clause is mentioned, then if more than 4 techno commercial qualified bids are received, H1 bidder(whose quote is highest)shall not be allowed to participate in R.A.
- 10. Price bid will be opened after technically qualifies vendor.

Engineer (Proc) IL Palakkad



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# **ANNEXURE-1**

# **GENERAL TERMS AND CONDITIONS**

# 1) SPECIFIED GOODS

The goods supplied should be strictly according to the specifications as given in the schedule of material failing which they are liable to be returned at your risk and cost.

# 2) BILL

To enable clearance of the consignments locally and for prompt payment, please ensure that the original copy of bill, duly pre-receipted is sent to our Finance & Accounts Department and duplicate and triplicate copies are sent to our AD/Stores Department.

# 3) <u>INSTRUCTIONS</u>

The materials should be securely packed and dispatched to Instrumentation Limited, Palakkad (Kerala). Challans of Packing slips in duplicate should be sent immediately after dispatch. Each package should bear Purchase Order No. & date. One copy of challan shall be sent to AGM (Proc).

# 4) FREIGHT & INSURANCE

F.O.R Destination i.e., M/s. Instrumentation Ltd Palakkad. Insurance will be on your account.

# 5) REJECTION OF MATERIAL

If, on inspection, the Company finds that the supplied are not of the contract quality or of defective condition or otherwise are not in satisfactory condition owing to any reason of which the Company shall be the sole judge, the Company will be entitled to reject the material, cancel the purchase order and purchase its requirement from other sources at the risk and cost of the H(1) Bidder and recover the loss if any from the supplier.

Supplier/ Bidder shall make necessary arrangements for collection of Rejected goods from ILP/Site. Failing to collect rejected goods for more than three months will consider as scrap. ILP deserve the right to dispose the scrap.

ILP will not entertain any claim either from the supplier or from the transporter for goods not collected in a reasonable period.

If the material supplied are found to substandard and get rejected then the payment paid will be recovered from subsequent bills of the suppliers.



# टेशन लिमिटेड INSTRUMENTATION LIMITED

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#### REPLACEMENT OF THE REJECTED MATERIALS 6)

If you fail to replace any rejected by us or fail to execute orders or any part thereof as stipulated, either by non-delivery, part delivery or defective supplies, within such time as stipulated, we shall be entitled to purchase without notice to you such from any source and if such price exceeds the rate sent out in the schedule of acceptance of tender you shall be responsible to pay the difference between the rest of which such have been purchased and also the incidental charges so incurred.

7) ILP extends all the benefits to MSME vendors as per MSME Act and for Start up organizations. The vendor to mention their MSME status and enclosed the registrations / documentary evidences.

# 8) DRAWINGS & PRODUCT INFORMATION

Drawings, technical documents or other technical information received by supplier from Instrumentation Limited shall not be used for any other purpose than that for which they were provided. They may not, without the consent of the submitting party, otherwise be used or copied, reproduced, transmitted or communicated to third parties.

# 9) RISK PURCHASE CLAUSE

In case of non-adherence to delivery schedule, Instrumentation Limited reserves the right to cancel the purchase order and RISK PURCHASE CLAUSE will be applicable as below:

If supplier fails to deliver the goods against an order as per delivery schedule or if supplier fails to perform in accordance with the contract conditions, supplier commits breach of contract. The breach generally gives the buyer gives the buyer's right to cancel the order, besides claim for damages.

#### 10) FULL SUPPLY

As far as possible, full supply against the purchase order schedules may be arranged one time as per our delivery schedules, if however, it becomes necessary to send supplies in lots purchase order number and dates should variably be quoted on all communications.

CONSIGNEE

INSTRUMENTATION LIMITED, KANJIKODE WEST

PALAKKAD-678 623, KERALA.

**BANKERS** 

THE STATE BANK OF INDIA, PALAKKAD

**NOTE** 

ALL DISPUTES ARE SUBJECT TO PALAKKAD JURISDICTION ONLY.



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APPROVED
TRANSPORTERS

PATEL ROADWAYS/ KTC/ ARC

Annexure - 2

Delivery Period: 8 weeks from date of LOI / Order.

GST extra @ .......... %

Technical other commercial terms and conditions as per tender

The above mentioned Financial Proposal/Commercial bid format is provided as BoQ\_XXXX.xls along with this tender document at https://etenders.gov.in/eprocure/app. Bidders are advised to download this BoQ\_XXXX.xls as it is and quote their offer/rates in the permitted column and upload the same in the commercial bid. Bidder shall not tamper/modify downloaded price bid template in any manner. In case if the same is found to be tempered/modified in any manner, tender will be completely rejected and EMD would be forefeited and tenderer is liable to be banned from doing business with Instrumentation Limited, Palakkad.

Annexure - 3

# **Instructions for Online Bid Submission:**

The bidders are required to submit soft copies of their bids electronically on the CPP Portal, using valid Digital Signature Certificates. The instructions given below are meant to assist the bidders in registering on the CPP Portal, prepare their bids in accordance with the requirements and submitting their bids online on the CPP Portal.

More information useful for submitting online bids on the CPP Portal may be obtained at: <a href="https://etenders.gov.in/eprocure/app">https://etenders.gov.in/eprocure/app</a>

#### REGISTRATION

- 1) Bidders are required to enroll on the e-Procurement module of the Central Public Procurement Portal (URL: <a href="https://etenders.gov.in/eprocure/app">https://etenders.gov.in/eprocure/app</a>) by clicking on the link "Online bidder Enrollment" on the CPP Portal which is free of charge.
- 2) As part of the enrolment process, the bidders will be required to choose a unique username and assign a password for their accounts.
- 3) Bidders are advised to register their valid email address and mobile numbers as part of the registration process. These would be used for any communication from the CPP Portal.
- 4) Upon enrolment, the bidders will be required to register their valid Digital Signature Certificate (Class III Certificates with signing key usage) issued by any Certifying Authority recognized by CCA India (e.g. Sify / nCode / eMudhra etc.), with their profile.
- 5) Only one valid DSC should be registered by a bidder. Please note that the bidders are responsible to ensure that they do not lend their DSC's to others which may lead to misuse.



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6) Bidder then logs in to the site through the secured log-in by entering their user ID / password and the password of the DSC / e-Token.

### SEARCHING FOR TENDER DOCUMENTS

1) There are various search options built in the CPP Portal, to facilitate bidders to search active tenders by several parameters. These parameters could include Tender ID, Organization Name, Location, Date, Value, etc. There is also an option of advanced search for tenders, wherein the bidders may combine a number of search parameters

such as Organization Name, Form of Contract, Location, Date, Other keywords etc. to search for a tender published on the CPP Portal.

- 2). Once the bidders have selected the tenders they are interested in, they may download the required documents / tender schedules. These tenders can be moved to the respective 'My Tenders' folder. This would enable the CPP Portal to intimate the bidders through SMS / e-mail in case there is any corrigendum issued to the tender document.
- 3). The bidder should make a note of the unique Tender ID assigned to each tender, in case they want to obtain any clarification / help from the Helpdesk.

### PREPARATION OF BIDS

- 1) Bidder should take into account any corrigendum published on the tender document before submitting their bids.
- 2) Please go through the tender advertisement and the tender document carefully to understand the documents required to be submitted as part of the bid. Please note the number of covers in which the bid documents have to be submitted, the number of documents including the names and content of each of the document that need to be submitted. Any deviations from these may lead to rejection of the bid.
- 3) Bidder, in advance, should get ready the bid documents to be submitted as indicated in the tender document / schedule and generally, they can be in PDF / XLS / RAR / DWF/JPG formats. Bid documents may be scanned with 100 dpi with black and white option which helps in reducing size of the scanned document.
- 4) To avoid the time and effort required in uploading the same set of standard documents which are required to be submitted as a part of every bid, a provision of uploading such standard documents (e.g. PAN card copy, annual reports, auditor certificates etc.) has been provided to the bidders. Bidders can use "My Space" or "Other Important Documents" area available to them to upload such documents. These documents may be directly submitted from the "My Space" area while submitting a bid, and need not be uploaded again and again. This will lead to a reduction in the time required for bid submission process.

### SUBMISSION OF BIDS

- 1) Bidder should log into the site well in advance for bid submission so that they can upload the bid in time i.e. on or before the bid submission time. Bidder will be responsible for any delay due to other issues.
- 2) The bidder has to digitally sign and upload the required bid documents one by one as indicated in the tender document.



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uploaded bid will be rejected.



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3) Bidder has to select the payment option as "offline" to pay the tender fee / EMD as applicable and enter details of the instrument. Bidder should prepare the EMD as per the instructions specified in the tender document. The original should be posted/couriered/given in person to the concerned official, latest by the last date of bid submission or as specified in the tender documents. The details of the DD/any other accepted instrument, physically sent, should tally with the details available in the scanned copy and the data entered during bid submission time. Otherwise the

- 4) Bidders are requested to note that they should necessarily submit their financial bids in the format provided and no other format is acceptable. If the price bid has been given as a standard BoQ format with the tender document, then the same is to be downloaded and to be filled by all the bidders. Bidders are required to download the BoQ file, open it and complete the white coloured (unprotected) cells with their respective financial quotes and other details (such as name of the bidder). No other cells should be changed. Once the details have been completed, the bidder should save it and submit it online, without changing the filename. If the BoQ file is found to be modified by the bidder, the bid will be rejected.
- 5) The server time (which is displayed on the bidders' dashboard) will be considered as the standard time for referencing the deadlines for submission of the bids by the bidders, opening of bids etc. The bidders should follow this time during bid submission.
- 7) All the documents being submitted by the bidders would be encrypted using PKI encryption techniques to ensure the secrecy of the data. The data entered cannot be viewed by unauthorized persons until the time of bid opening. The confidentiality of the bids is maintained using the secured Socket Layer 128 bit encryption technology. Data storage encryption of sensitive fields is done. Any bid document that is uploaded to the server is subjected to symmetric encryption using a system generated symmetric key. Further this key is subjected to asymmetric encryption using buyers/bid openers public keys, Overall, the uploaded tender documents become readable only after the tender opening by the authorized bid openers.
- 6) The uploaded tender documents become readable only after the tender opening by the authorized bid openers.
- 7) Upon the successful and timely submission of bids (ie after Clicking "Freeze Bid Submission" in the portal), the portal will give a successful bid submission message & a bid summary will be displayed with the bid no. and the date & time of submission of the bid with all other relevant details.
- 8) The bid summary has to be printed and kept as an acknowledgement of the submission of the bid. This acknowledgement may be used as an entry pass for any bid opening meetings.

#### ASSISTANCE TO BIDDERS

- 1) Any queries relating to the tender document and the terms and conditions contained therein should be addressed to the Tender Inviting Authority for a tender or the relevant contact person indicated in the tender.
- 2) Any queries relating to the process of online bid submission or queries relating to CPP Portal in general may be directed to the 24x7 CPP Portal Helpdesk.

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# TENDER ACCEPTANCE LETTER (To be given on Company Letter Head)

				·	Date:			
To,								
	_	•						
	<del>-</del>							
	-							
Sub: Acceptance of Term	s & Conditions of Tend	er.			:			
	Tender Refere	ence No:						
				-	<del></del>			
Name of Tender / Work:	<u>-</u>		4					
							-	
		i		<del></del>				
Dear Sir,								
<ol> <li>I/ We have downloaded site(s) namely: <a href="https://et-website(s">https://et-website(s)</a>.</li> <li>I / We hereby certify to (includagreement and I / we shall</li> </ol>	enders.gov.in/eprocur  that I / we have read the	<u>re/app</u> as per y ne entire terms ke annexure(s	your adverting and condition of the cond	isement, g tions of th	iven in the a	above ment	ioned	No. ract
3. The corrigendum(s) is consideration, while subm	ssued from time to time titting this acceptance le	ne by your do	epartment/	organisat	ion too ha	ve also bec	en taken i	into
4. I/We hereby unconditiits totality / entirety.	onally accept the tender	r conditions of	above ment	ioned ten	der docume	ent(s) / corr	igendum(s	s) in
5. I / We do hereby decla undertaking.	ire that our Firm has n	ot been black	listed/ deba	rred by a	ny Govt. D	epartment/	Public sec	ctor
6. I / We certify that all in found to be incorrect/unt reason therefore or summ including the forfeiture of	rue or found violated, t arily reject the bid or te	then your depa erminate the co	artment/ or; ontract , wit	ganisatior	ı shall with	out giving	any notice	e or

Yours Faithfully,

(Signature of the Bidder, with OfficialSeal)

	MANUFACTURER'S NAME & ADDRESS:	ORESS:					MALANTER CONTRACTOR							
#				ITEM: PNEUMATIC POWER CYLINDER	VER CYLINDER		QUALITY PLAN PARANCEAU DRING QUALITY PLAN REVISION NO. : 500 DATE ::24062223	TAN						
) E				no butt	-		PAGE :10F1 PO NO:							
ž	COMPONENT & OPERATION	CHARACTERISTICS	CLASS	TYPE OF CHECK			REFERENCE DOCUMENTS	ACCIETANCE NORM	FORMAT OF RECORD		AGENCY	, A.		
-	2	3	4	20	M	<u>z</u>	4			-	$\dashv$	٥ -		
9	INCOMING GOODS INSPECTION	,		٠				<b>3</b> 0	6	۵	10	11		
Ξ	Cylinder	Composition & Strength	Maj	Chemical test & Mech test	One/Melt	One/Melt	RELEVANT ASTMUS STANDARD/ILP DRAWING/PO SPECIFICATIONS	RELEVANT ASTM/IS STANDARD/ILP DRAWINGPO SPECIFICATIONS	NABL LAB TC	>	>	- Refer note-1		
7	Top, bottom cover & Piston platre	Composition & Strength	Maj	Chemical test & Mech test	One/Melt	One/Melt	RELEVANT ASTM/IS STANDARD/ILP DRAWING/PO SPECIFICATIONS	RELEVANT ASTM/IS STANDARD/ILP DRAWING/PO SPECIFICATIONS	NABL LAB TC	- A	> 	Refer note-1	-	
13	Piston Rod	Composition & Strength	Maj	Chemical test & Mech test	One/Melt	One/Melt	RELEVANT ASTM/IS STANDARD/ILP DRAWING/PO SPECIFICATIONS	RELEVANT ASTM/IS STANDARD/ILP DRAWING/PO SPECIFICATIONS	NABL LAB TC	>	>	Refer note-		
		TON	Maj	5	100%	%001	ASTM A388/ILPS 209	ASTM A388/ILPS 209	TC			Partitiess value to be included in test repo	£	
4.	Orings	Tensile strength, hardness and elongation at break		Mech test	1/ВАТСН	1/BATCH	ILP DRAWING/PO SPECIFICATIONS	ILP DRAWING/PO SPECIFICATIONS	MTC	- 2-	> >	Applicable for dia 2:30 mm		
5:	THE ROD	Composition & Strength	Maj	Chemical test & Mech test	One/Melt	One/Melt	RELEVANT ASTMIS STANDARD/ILP DRAWING/PO SPECIFICATIONS	RELEVANT ASTM/IS STANDARD/ILP DRAWING/PO SPECIFICATIONS	TC/LAB TC	>	>	ı		
9.	FORK	Composition & Strength	Maj	Chemical test & Mech test	One/Melt	One/Melt	RELEVANT ASTM/IS STANDARD/ILP DRAWING/PO SPECIFICATIONS	RELEVANT ASTIMIS STANDARD/ILP DRAWING/PO SPECIFICATIONS	TC/LAB TC	>	>	ı		
2.0	INPROCESS QUALITY CONTROL												-	
2.1	Cylinder barrel hydro test	Flydro test	Maj	Hydro test	100%	100%	ILPS 0088.ILP DRAWINGPO SPECIFICATIONS	TO THE AUTHORITY OF STATE OF THE STATE OF TH		-	1			
2.2	Hard chrome plating for cylinder & piston rod	Hard chrome plating	Maj	Measurement	100%	100%	ILP DRAWING/PO SPECIFICATIONS	ILP DRAWINGPO SPECIFICATIONS	٤ ١	>		Test pressure at 15 kg/cm² for 10 minutes duration	duration	
2.3	Dimensional inspection of components after machining	Measurene	Maj	Measurement	100%	100%	ILP DRAWING	II P DRAWING	Σ Į					
ю	FINAL INSPECTION & CONTROL			•					2	h	>	1		
3.1	Leak test	Leak checking at supply pressure	5	Air Pr.	100%	100%	ILPS 0088	NOLEAKAGE	٤			•		
3.2	Stroke length check,	Stroke length	5	Measurement	100%	100%	ILPS 0088, ILP DRAWING/PO SPECIFICATIONS	ILPS 0088, ILP DRAWING/PO SPECIFICATIONS	J. 2		≱. ≽			
3.3	Break Loose Pr Test	Test	8	Air Pr.	100%	100%	II.PS 0088	II.PS 0088	TC .	P P		The pressure at which the piston starts moving should not exceed	3.2kglcm².	
3.4	Over all Dimension	Dimension	Maj	Measurement	100%	10%	ILP DRAWING/PO SPECIFICATIONS	II P DR AWINGIPO COGCIETO ATTOMO				The piston should move throughout the stroke, This test shall be conducted in both directions.	directions.	
3.5	Painting	Finish & DFT check	Maj	Visual	100%		ILP DRAWING/PO SPECIFICATIONS	II.P DRAWING/PO SPECIFICATIONS	≚ ≌	A 10	≱ ;	7		
4	SHIPPING CONTROL								1	-	+	1	-	
1.4	Document review	Review	Maj	Review	100%	100%	As per Spec	As per Spec	Ħ	v P/W	, a	1		
2	MDCC	Certificate	Maj		100%	100%	1	ı	CH CH				-	
	NOTE:	est cettificate must have proner correlation earch a	abuilto as	e circa alloca di Januaria				-						
	2. C. LEGENDS:	<ol> <li>Calibrated instruments to be used during inspection</li> </ol>	ion	er saze, prate intextress, drameter & par	t name forwhich ite	m is used for.								
180	Maj Min Cri	i - Major 	≥ 5 5	MDCC - Material Despatch Clearance Certificate CIR - Customer Inspection Report CC - Compliance Certificate	ance Certificate port	E ⊠ Œ	TC - Test Certificate MTC-Material test certificate. IR - Inspection Report	ILPS/ILP! - Instrumentation Limited Palakkad Standard						
	PREPARED BY SIGNATURE		EGEND:*	RECORDS,IDBNITHEID WITH "TICL IPACTURER, SUBSUPPLIER, EILP (	C'SHALL BE ESSE PC C:CUSTOMER, APPROP	NTIALLY INCLI P.PERFORM,W: RIATE,	LEGEND: "RECORDS, IDBATHED WITH "TICK" SHALL BE ESSEYTALLY INCLUND BY SUPPLIE IN QA DOCUMENTATION "MAMANUFACTUREN/ SUBSUPLIER EILP QC CCASTOMER, PEPERRORA WHINESS EREVIEW AND LYVEURICATION AS APPROPRIATE,					-		
1														